ATUREX® 400L
Polyamide Amine

It is lower-viscosity version of ATUREX 400. It is DOT non-corrosive.

FEATURES
- Cure at low temperatures under damp conditions
- Good film properties
- Excellent color and color stability
- Good adhesion and very good chemical resistance

APPLICATIONS
- Good water resistance
- Range of cure times and pot lives
- Very good heat-cure performance
- Low-VOC coatings
- Concrete repair and grouts
- Adhesives

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TYPICAL QUALITY</th>
<th>SPECIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity, 25°C</td>
<td>0.98</td>
<td>0.98</td>
</tr>
<tr>
<td>Solids, %</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>AHEW</td>
<td>95</td>
<td>95</td>
</tr>
<tr>
<td>Use Level, phr</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>Gel Time, min/150g, 25°C</td>
<td>150</td>
<td>150</td>
</tr>
<tr>
<td>Thin Film Set Time, hr/25°C</td>
<td>12.0</td>
<td>12.0</td>
</tr>
<tr>
<td>Typical Cure Schedule</td>
<td>4 days</td>
<td>2-7 days at ambient</td>
</tr>
</tbody>
</table>

TYPICAL PROPERTIES
- Amine Value, mg KOH/g     390  380-400
- Viscosity, mPa.s, 25°C    2300  2000-4000
- Color, Gardner            8 <12

HANDLING & STORAGE
- In unopened, original containers at 2 - 40°C, (see Expiry date on original container)

CN CODE                     3908900000

PACKAGING
- In 210 liter tight head steel drums, net weight 190kg.

HEALTH & SAFETY
- Please refer to Material Safety Data Sheet

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