

# PRODUCT DATA SHEET

Revision Date: 13/01

## ATUREX® 400L

### Polyamide Amine

It is lower-viscosity version of ATUREX 400. It is DOT non-corrosive.

#### FEATURES

- Cure at low temperatures under damp conditions
- Good film properties
- Excellent color and color stability
- Good adhesion and very good chemical resistance

- Good water resistance
- Range of cure times and pot lives
- Very good heat-cure performance

#### APPLICATIONS

- Low-VOC coatings
- Concrete repair and grouts
- Adhesives

PROPERTIES	TYPICAL QUALITY	SPECIFICATION
Specific Gravity, 25°C	0.98	0.98
Solids, %	-	-
AHEW	95	95
Use Level, phr	50	50
Gel Time, min/150g, 25°C	150	150
Thin Film Set Time, hr/25°C	12.0	12.0
Typical Cure Schedule	4 days	2-7 days at ambient
TYPICAL PROPERTIES		
Amine Value, mg KOH/g	390	380-400
Viscosity, mPa.s, 25°C	2300	2000-4000
Color, Gardner	8	<12
HANDLING & STORAGE	In unopened, original containers at 2 - 40°C, (see Expiry date on original container)	
CN CODE	3908900000	
PACKAGING	In 210 liter tight head steel drums, net weight 190kg.	
HEALTH & SAFETY	Please refer to Material Safety Data Sheet	



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Publication number 10086 – Revision Jan.2013

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