**ATUREX® 460X70**

Polyamide Amine

It is 70% solution of ATUREX 460 in xylene applied to solvent-based coatings.

**FEATURES**
- Cure at low temperatures under damp conditions
- Good film properties
- Excellent color and color stability
- Good adhesion and very good chemical resistance

**APPLICATIONS**
- Good water resistance
- Range of cure times and pot lives
- Very good heat-cure performance
- General-purpose solvent-based coatings
- Primers, sealers and coal tar epoxy coatings

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TYPICAL QUALITY</th>
<th>SPECIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity, 25° C</td>
<td>0.94</td>
<td>0.94</td>
</tr>
<tr>
<td>Solids, %</td>
<td>70</td>
<td>68-72</td>
</tr>
<tr>
<td>AHEW</td>
<td>286</td>
<td>286</td>
</tr>
<tr>
<td>Use Level, phr</td>
<td>150</td>
<td>150</td>
</tr>
<tr>
<td>Gel Time, min/150g, 25° C</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Thin Film Set Time, hr/25° C</td>
<td>-</td>
<td>-</td>
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<tr>
<td>Typical Cure Schedule</td>
<td>4 days</td>
<td>2-7 days at ambient</td>
</tr>
</tbody>
</table>

**TYPICAL PROPERTIES**
- Amine Value, mg KOH/g: 140 (120-160)
- Viscosity, mPa.s, 25° C: 1300 (800-1800)
- Color, Gardner: 8 <12

**HANDLING & STORAGE**
In unopened, original containers at 2 - 40° C, (see Expiry date on original container)

**CN CODE**
3908900000

**PACKAGING**
In 210 liter tight head steel drums, net weight 190kg.

**HEALTH & SAFETY**
Please refer to Material Safety Data Sheet