ATUREX® 540W60
Polyamide Amine Adduct

It is capable of emulsifying and curing liquid resins without added surfactants, giving good adhesive and anti-corrosive properties which are especially suitable for coating on damp/green concrete surface. Offers long pot-life and good flexibility by using low VOC formulations based on solid/semi-solid resin dispersions.

FEATURES
- Good abrasion resistance
- Zero-VOC achievable
- Low viscosity and color
- Low odor and non-flammable

APPLICATIONS
- Waterborne coatings
- Primers and sealers for floors
- Walls and other concrete structures
- Civil engineering, marine and general industrial areas

<table>
<thead>
<tr>
<th>PROPERTIES</th>
<th>TYPICAL QUALITY</th>
<th>SPECIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity, 25° C</td>
<td>1.08</td>
<td>1.08</td>
</tr>
<tr>
<td>Solids, %</td>
<td>60</td>
<td>58-62-</td>
</tr>
<tr>
<td>AHEW</td>
<td>200</td>
<td>200</td>
</tr>
<tr>
<td>Use Level, phr</td>
<td>105</td>
<td>105</td>
</tr>
<tr>
<td>Gel Time, min/150g, 25° C</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>Thin Film Set Time, hr/25° C</td>
<td>4.0</td>
<td>4.0</td>
</tr>
<tr>
<td>Typical Cure Schedule</td>
<td>4 days</td>
<td>2-7 days at ambient</td>
</tr>
</tbody>
</table>

TYPICAL PROPERTIES
- Amine Value, mg KOH/g: 240
- Viscosity, mPa.s, 25° C: 12000
- Color, Gardner: 8

HANDLING & STORAGE
- In unopened, original containers at 2 - 40° C, (see Expiry date on original container)

CN CODE
3908900000

PACKAGING
In 210 liter tight head steel drums, net weight 190kg.

HEALTH & SAFETY
Please refer to Material Safety Data Sheet

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Publication number 10086 – Revision Jan.2013
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